



正誠
J-CAST

東營正誠精密金屬有限公司
Dongying J-cast Precision Metal Co.,Ltd



中國·山東
China·shandong



創始人 楊興才先生



教育/培訓

- ◎1973-畢業于國防大學中正技術學院 (材料學學士)
- ◎1980-完成阿拉巴馬大學鑄造夏季課程
- ◎1980-在波士頓林恩精密鑄造廠接受短期培訓
- ◎1982-在三藩市的PFI和裏諾的SCI受訓

職位

- ◎1973~1984 在海軍第一造船廠鑄造廠擔任工程師、廠長 (以中校軍銜退伍)
- ◎1984~1987 在WEKO公司擔任技術經理
- ◎1987~1988 在JinCai公司擔任副總經理
- ◎自1988~2006 年擔任臺灣恆峰董事長
- ◎自1997~2006 年擔任東營恆峰董事長
- ◎自2005年至今擔任正誠公司董事長

創立

- ◎1988-創立臺灣恆峰公司
- ◎1997-創立東營恆峰公司
- ◎2005-創立正誠公司

Education/Training

- ◎1973-Graduated from National Defense University Chung Cheng Institute of Technology (Bachelor of material science)
- ◎1980 - Completed casting summer course in University of Alabama.
- ◎1980 - Short term training in G.E., Boston, Lynn Precision Casting factory
- ◎1982 - Training in PFI, San Francisco, and SCI, Reno City

Position

- ◎1973~1984 Engineer, production manager of Navy 1st Shipyard (retired by Lieutenant commander)
- ◎1984~1987 Technical Manager in WEKO Co.
- ◎1987~1988 Vice general manager in JinCai Co.
- ◎1988 ~2006 TWHF President
- ◎1997~2006 DYHF President
- ◎Since 2005 -J-cast President

Founded

- ◎1988 - TAIWAN HEI FULL (TWHF)
- ◎1997 - DONG YING HEI FULL (DYHF)
- ◎2005 - J-CAST

公司簡介 / Company Profile

正誠精密金屬有限公司坐落於山東省東營市，是由臺灣股東在大陸投資設立的獨資公司，創建於2005年9月。公司於2011年遷入現址，廠房面積3000平方米，年產能480噸。

公司創始人楊興才先生，於80年代初在美國受訓精密鑄造技術，之後集40多年的實踐經驗，在大陸培養出精通精密鑄造及金屬加工行業的優秀團隊：有著堅實的新產品開發技術、嚴謹的製程管理、良好的品質保障；公司於2008年通過了TUV Nord Cert:ISO9001-2008國際標準質量體系認證。

我們的產品遠銷日本、法國、德國、澳大利亞、美國、加拿大等國家。主要產品包括不鏽鋼、碳鋼、低合金鋼、工具鋼、耐熱鋼、球墨鑄鐵、銅合金等材質的食品機械零件、醫療器械零件、氣動工具零件、汽車配件、流體設備零件、家具五金、船用五金、建築五金等，特別是用熔模精鑄的工藝生產球鐵產品，獲得客戶的好評。

堅持“真誠、信實、公正、平衡”的理念和“遵循規則、落實執行；追求卓越品質，滿足客戶需求”的質量方針，用心經營、持續改進，竭力滿足顧客的各項需求、共創雙贏的局面。

J-cast Precision Metal Co., Ltd was established in 2005, located in DongYing city, Shandong province China. We are 100% owned by Taiwanese shareholders. We moved to the current place in the year of 2011, Plant area is 3000M2. Our annual capacity is 900 tons.

Mr. Jason Yang, founder of the company is trained in US at early of 80s for investment casting, staying in this field for over 30 years. He trains a team with excellent skills of investment casting and metal machinery. This team has a strong experience for R & D, strict production management and great quality assurance. And In 2008 we got TUV Nord Cert: ISO9001-2008.

We produce carbon steel, stainless steel, low alloy steel, tool steel, Heat-resisting steel, Ductile Iron, and copper alloy product - various of machinery parts of pneumatic tools, fluid equipment, auto, sport equipment, food machinery, textile machinery, pipe fitting, marine hardware and building hardware. Especially we are good at making the ductile iron part by lost-wax process.

Our management idea is sincerity, equalization, reliable and fairness. We have " outstanding quality, on-time delivery, and reasonable price" competitive advantage. We will do our best to satisfy customer's needs and create "win-win" situation.

黃河從這裡融入寬闊的大海
正誠在這裡創造美好的未來





生產工序流程 / Producing Process



射蠟 / Wax Injection



制殼 / Shell Making



脫蠟 / Dewax



澆鑄 / Pouring



拋丸 / Shot Blast



修整 / Straightening

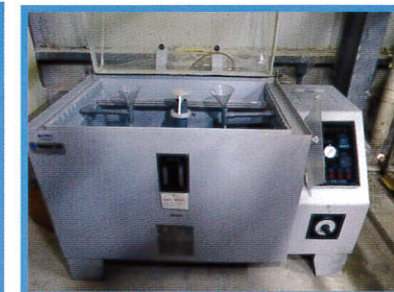
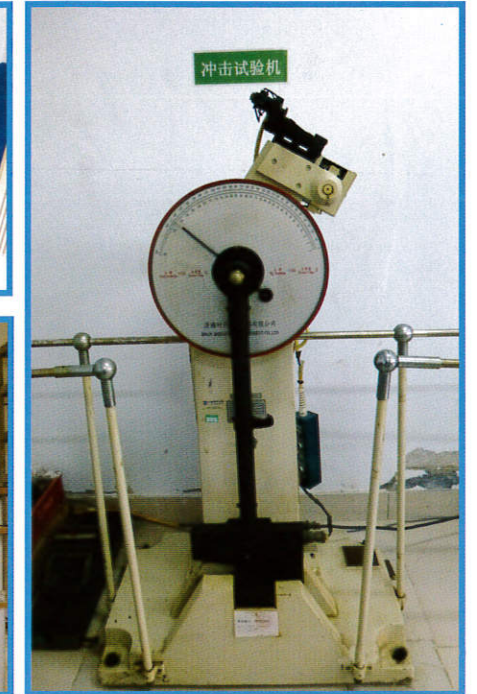


加工 / Machining



檢驗 / Inspection

檢測設備 / Inspection System



3	5	8
	1	
	6	9
4	2	
	7	

1. 光譜分析儀/Spectromaxx
2. 金相顯微鏡/Metallography Microscope
3. 三次元測量儀/CMM
4. 投影儀/Projector
5. 硬度計和偏擺測量儀/Hardness Tester
6. 鹽霧試驗機/Salt Spray Tester
7. 萬能材料試驗機/Material Testing Machine
8. 衝擊試驗機/Impact Testing Machine
9. 表面粗糙度測量儀/Surface Roughness Tester



鑄造公差 / Casting Tolerance

鑄造能力 Casting Ability

項目	最小	最大
Items	Minimum	Maxmum
直徑(Diameter)	2.0mm	800mm
長度(Length)	10mm	800mm
截面(Cross section)	1.0cm ²	6400cm ²
重量(Weight)	5g	50kg
厚度(Thickness)	1.0(in 25mm*25mm area)	

長度公差 Linear Tolerance

尺寸	一般(+/-)	特別(+/-)
Dimension(mm)	General(mm)	Premium(mm)
0~10	0.20	0.10
11~25	0.25	0.15
26~50	0.35	0.25
51~75	0.50	0.35
76~100	0.60	0.50
101~150	0.80	0.60
151~	(+/-) 1%	(+/-) 0.5%

角度公差 Angular Tolerance

	一般(+/-)	特別(+/-)
	General(mm)	Premium(mm)
	30'	20'
	2°	30'
	2°	1°

真圓度 Roundness

長度	一般(+/-)	特別(+/-)
Length(mm)	General(mm)	Premium(mm)
0~10	0.2	0.125
11~25	0.35	0.2
25~50	0.7	0.35

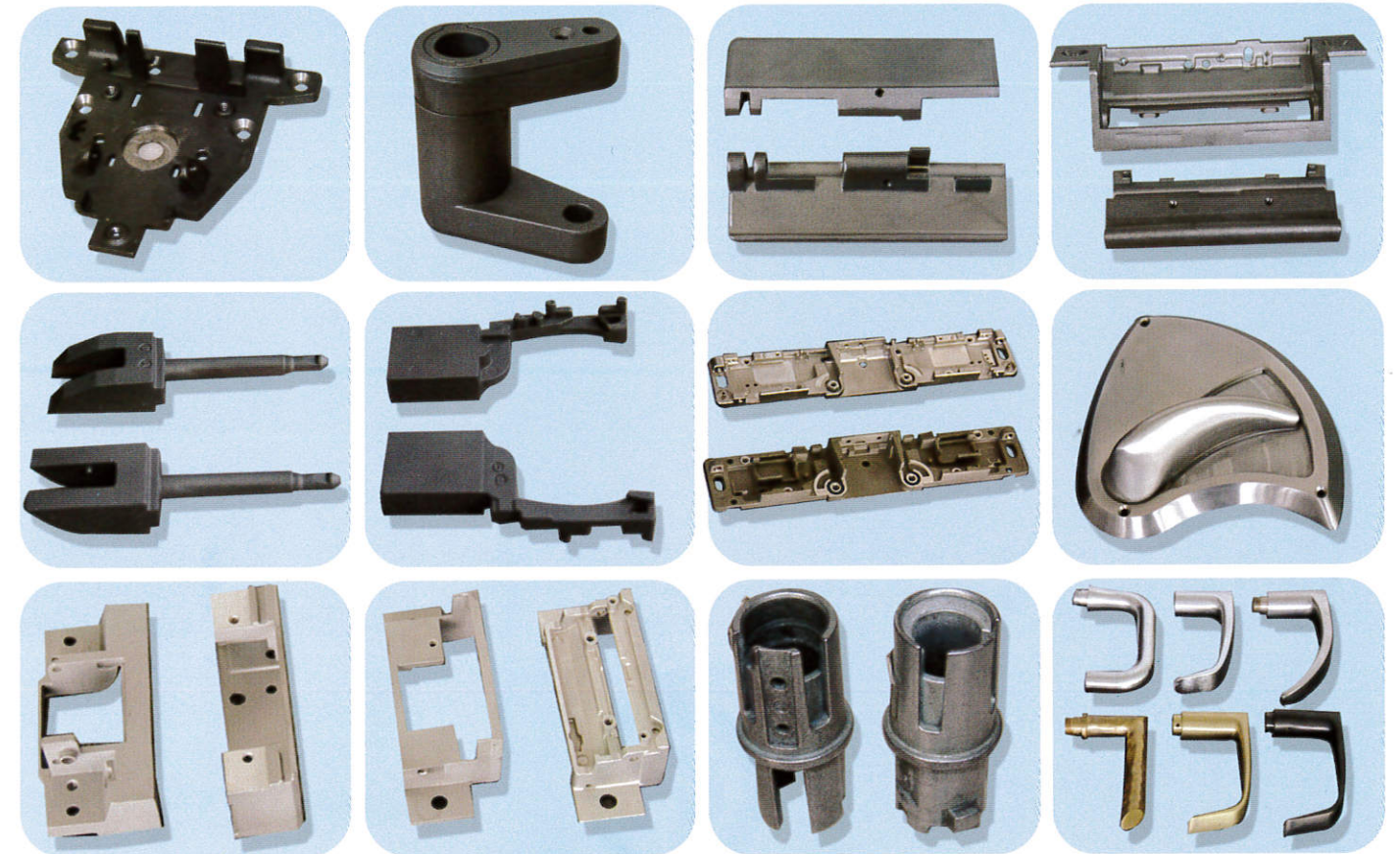
平面度 Flatness

尺寸	一般	特別
Dimension(mm)	General(mm)	Premium(mm)
0~25	0.2	0.1
26~50	0.4	0.25
51~100	0.6	0.35
101~150	0.8	0.5

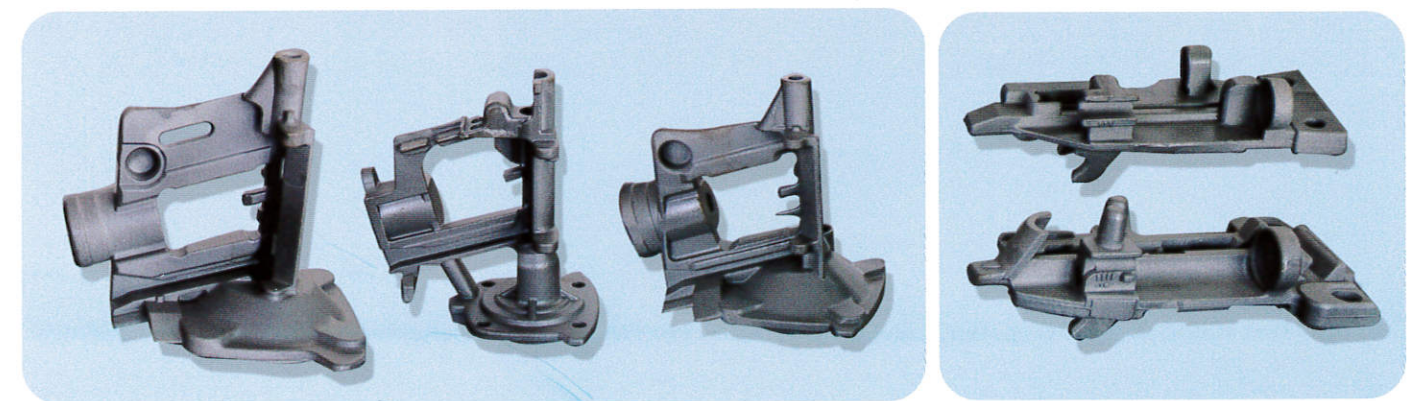
表面粗糙度 Surface Roughness

一般General	最大Maxmun
20S	10S max
(200RMS)	(100RMS Max)

鎖具五金 / Door Lock Parts

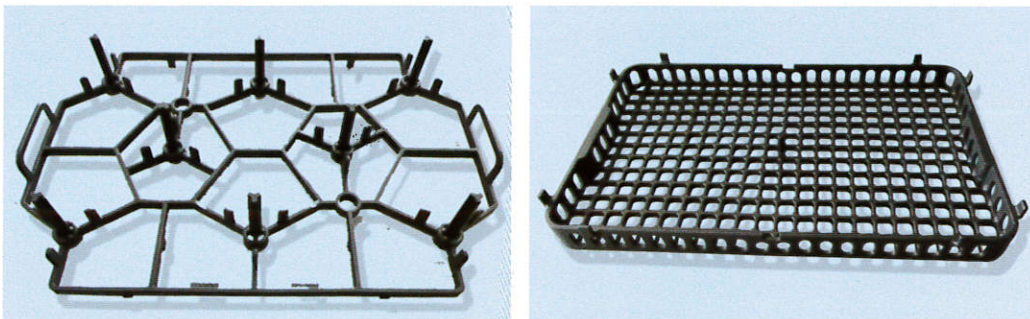


氣動工具 / Pneumatic Tool Parts

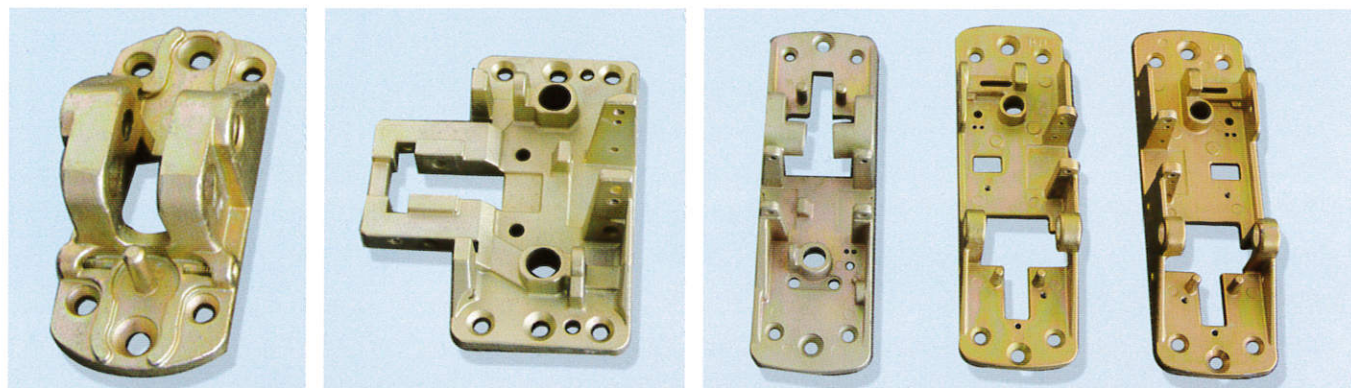




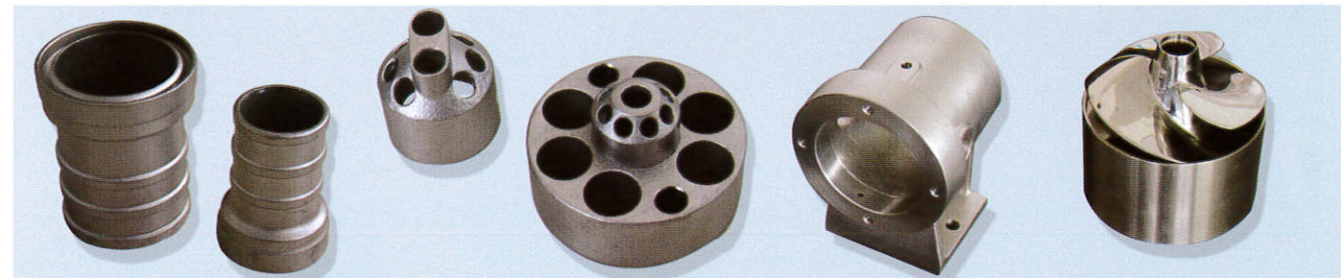
熱處理設備配件 / Heat-treatment Equipment Parts



精鑄球鐵產品 / Ductile Parts



流體設備配件 / Fluid Equipment Parts

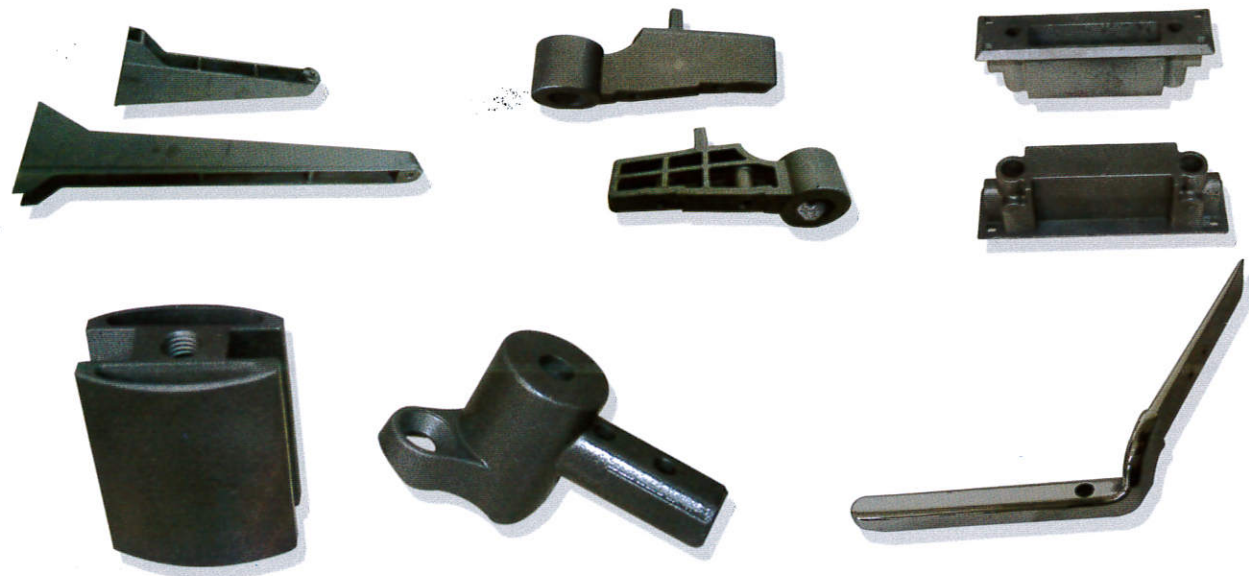


食品機械配件 / Food Machinery Hardware

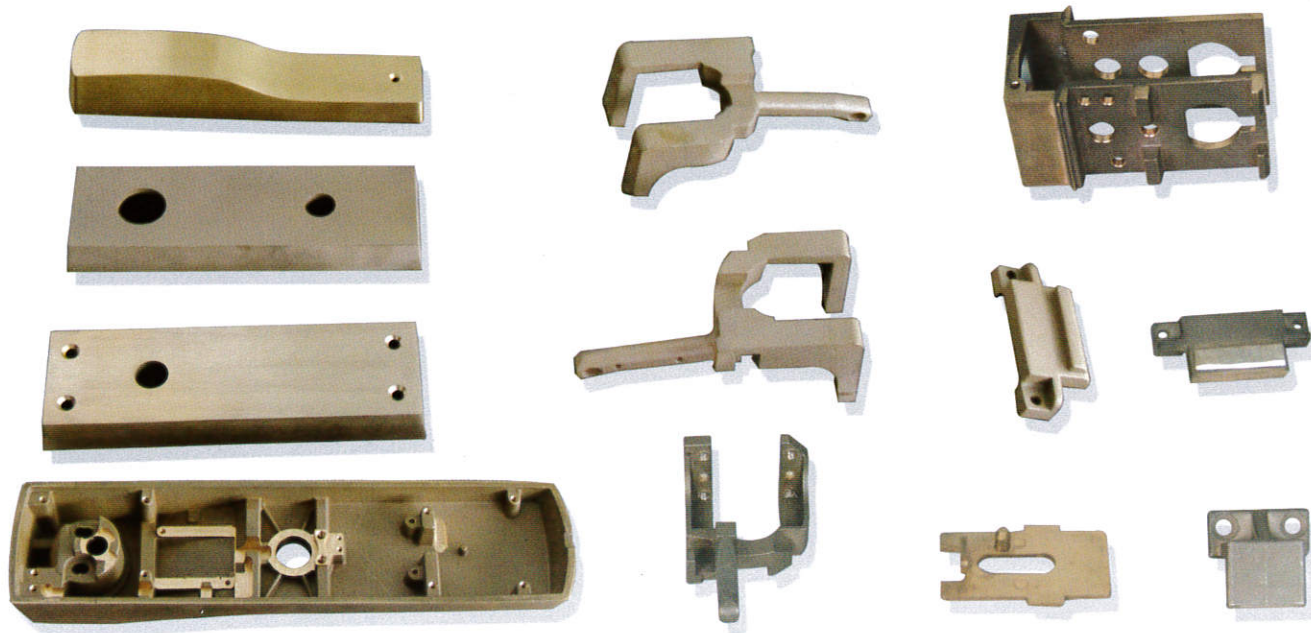




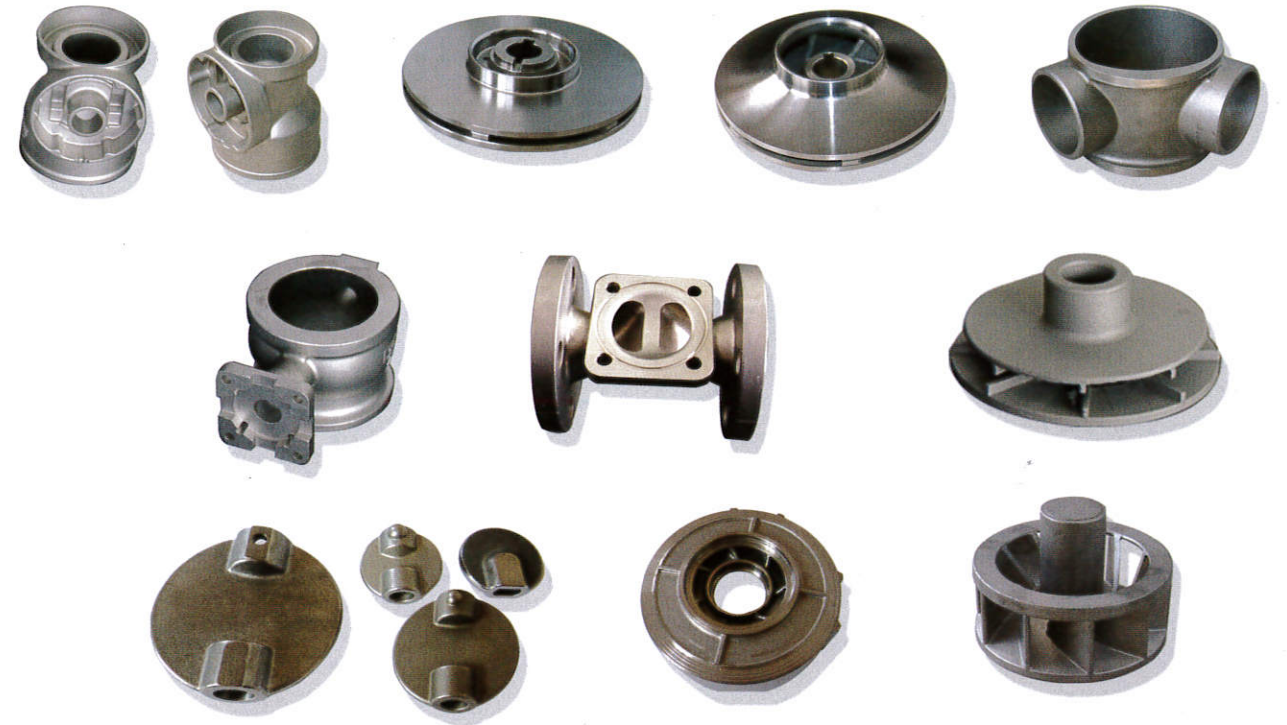
家具五金 / Furniture Hardware



有色合金 / Nonferrous Alloys



泵、閥類配件 / Pump, Valve Parts



船用五金 / Marine Hardware





博洋有限公司

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